

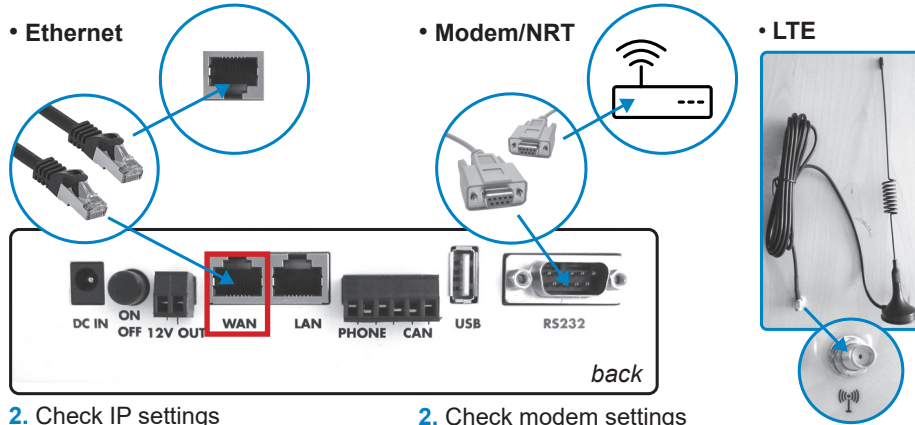
1

1. Connect PAM-E4 and Internet via one of these options

• Ethernet

• Modem/NRT

• LTE



2. Check IP settings

2. Check modem settings

2

1. Set FST IP settings:

```
MAIN MENU      ↓
Service       ↓
Drive         ↓
>Configuration ↓
```

```
Configuration ↑
Modem/PC/Elevison>
I/O Configuration >
>IP Configuration >
```

```
IP Configuration ↓
>IP Enable
IP Address
Subnet mask
```

```
IP Enable
Yes
```

```
IP Address
192.168.007.010
```

```
Subnet mask
255.255.255.0
```

```
Default gateway
192.168.168.254
```

```
Server IP Address
192.168.007.002
```

```
Port Number
8002
```

2. Connect FST and PAM-E4 via

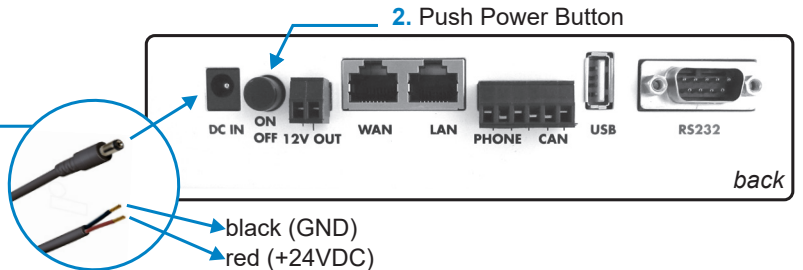
Ethernet (FST Version >= V2.000-0152)

or

RS232 (FST Version < V2.000-0152)

3

1. Connect PAM-E4 to main power (24 VDC)



⚠ Risk of damage - Observe Polarity!

4

1. Check signals

